

ENFLEX VL-120-40D

ENFLEX-V



Product Description :	This polyolefin based thermoplastic elastomer (TPE-V) compound is a high performance, dynamically vulcanized EPDM/PP blend. ENFLEX® series are completely recyclable and can be processed with conventional thermoplastics machinery
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Excellent ozone, UV and weathering resistance Low compression set and rubberlike elasticity in a wide temperature range Colorable with proper MB (PE, PP, etc. based)
Process Method :	Extrusion, coextrusion, blow molding, injection molding
Uses :	Automotive, construction, home appliances, wire&cable, industrial applications
Revision Date :	01.06.2013

	Value	Unit	Standard
Physical			
Hardness	40	SHORE D	ISO 868 (3 second)
Density	0,94	gr / cm3	ISO 1183 1-A
Brittleness Point	-45	°C	*
Mechanical			
100% Modulus	8,7	Mpa	ISO 37, DIN 53504
300% Modulus	10,2	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	19,2	Mpa	ISO 37, DIN 53504
Elongation at Break	700	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	115	kN/m	ISO 34-1
Thermal			
Max. Dynamic Service Temperature	125	°C	*

Ravago Manufacturing India Pvt Ltd.

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Max. Static Service Temperature 135 °C *

Environmental Resistance

Ozone	Excellent
Water	Excellent

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Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

Drying Condition

Drying Time(hr)	2
Drying Temperature(°C)	80-90

Molding Condition (°C)

1st Zone (hopper)(°C)	170-180
2nd Zone(°C)	180-190
3rd Zone(°C)	190-200
Nozzle(°C)	200-210
Melt Temperature(°C)	210-220
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

Extrusion Condition (°C)

Feed Zone Temperature (°C)	170 - 190
Compression Zone Temperature (°C)	180 - 195
Melting Zone Temperature (°C)	195 - 205
Extruder Head Temperature (°C)	200 - 210
Die Temperature (°C)	200 - 220

Important Notice;

The above results are obtained from the tests conducted in Enplast laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. ENPLAST accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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